

<b>DART AEROSPACE LTD</b>	<b>Work Order:</b>	27666
<b>Description:</b> Custom W/O to correct bracket position	<b>Part Number:</b>	D3330-041
		7
<b>Dwg:</b> D3330 Rev. A page 1		
<b>Ref:</b> N/A		Page 1 of 1

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler	KJ	05.03.10	7
2	ST	Remove D3330-041 Frame Assembly from store. Qty Part Number Description Batch D3330-041 Frame Assembly			
3	MFA	Rework D3330-11/-13 Pin Brackets by removing weld and position bracket as shown in Dwg D3330			
4	MFA	Weld back brackets as per Dwg. D3330 using Jig D3330-041T1			
5	QC5/ 9	Inspect work to Step 4.			
6	FP	Powder Coat Fire Red (Ref. 4.3.5.10) as per QSI 005 4.3			
7	QC3	Inspect Powder Coat			
8	ST	Identify and Stock D3330-041.			
9	AC	Charge to project number P501-566 Cost / part: 2	Sur	05/03/14	
10	DC	Close W/O Inspect Level 21			
(Note: Attach a copy of Custom W/O to each of the W/O's listed in Step 2 above)					

Rev	Date	Change	Revised By	Approved
A	05.03.09	New Issue	KJ/RF	